



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3681-1
Job Sheet 182092



Part No: D3681-1

Job Qty: 200 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 8/20/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV A IPP Rev A new issue 07-10-30 DD verified by:EC IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C add seq 125 DD 10.05.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-2		18/8/17 JRP
100	Hardinge	200 pcs	8/20/18	8/20/18	0.06	5.29	Hardinge		18/8/17 JRP
120	QC	200 pcs	8/20/18	8/20/18	0.00	0.00	QC8		18/8/17 JRP
125	Skidtubes	200 pcs	8/20/18	8/20/18	0.00	1.42	Skidtubes-2		18/8/17 JRP
130	Packaging	200 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		18/8/17 JRP
140	QC21-SA	200 Ea	8/20/18	8/20/18	0.00	0.00	QC21		18/8/17 JRP

Part Op 100 - 1-TURN AS PER FOLIO FA711& DWG D3681

Descriptions: 125 - 1- clean crossbolt spacer with ultra brigh aluminum cleaner before storing.

130 - ***STOCK IN SKIDTUBE CELL***

D3681-1
21
9-89
AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.3125W.058	Aluminum Tube .3125 X .058W	68 ft (.34 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.3125W.058	68	187	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.313inches $\pm$ 0.010	0.323 0.303		
2	Spacer	0.197inches $\pm$ 0.010	0.207 0.187		
3	Spacer	4.080inches + 0.030 - 0.000	4.110 4.080		
4	Spacer	0.025inches $\pm$ 0.010	0.035 0.015		
5	Spacer	45.0Degrees $\pm$ 0.5	45.5 44.5		

Plex 8/17/18 9:22 AM dart.leroux.jason



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S103210



Part: D3681 - 1

Job No: 182092

Serial No/Batch: S103210

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/17/18